



**FITTING INSTRUCTIONS FOR ECC0318R**  
**RHS ENGINE CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF  
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>4mm, 5mm &amp; 6mm Metric Allen keys.</li> <li>Suitable Torque Wrench.</li> </ul>	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0318)	1
ITEM 2	M6 x 40mm LONG CAP HEAD BOLTS	3
ITEM 3	M6 x 75mm LONG CAP HEAD BOLTS	1
ITEM 4	M6 x 85mm LONG CAP HEAD BOLTS	1



Picture 1



Picture 2

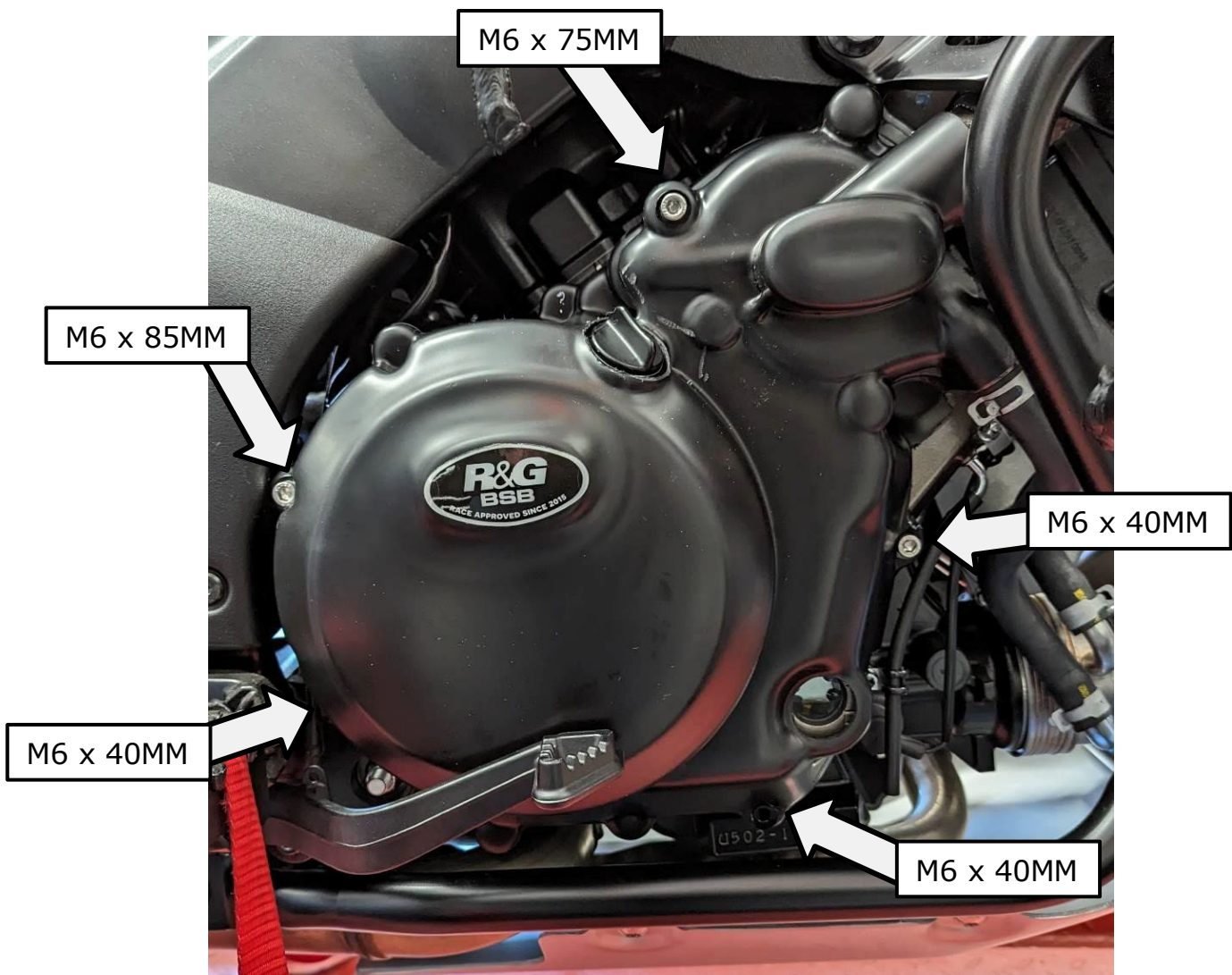




Picture 3



Picture 4



Picture 5



### **FITTING INSTRUCTIONS**

- Ensure the engine is cold before proceeding with the fitting of the R&G cover.
- To gain access, you will need to remove your footpeg and brake assembly by removing the two bolts with a 6mm hex tool as shown in **Picture 1**. *Note, you can leave the assembly connected but it is recommended to disconnect the brake light spring for better access.*
- Remove the plastic frame cover using a 4mm Hex tool as shown in **Picture 2**.
- Remove the oil filler cap as shown in **Picture 3**.
- To fit the R&G engine case cover remove the five M6 engine case bolts in the positions arrowed in **picture 5**. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the five R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the replacement bolts through the Engine Case Cover and into the engine case using the guide in **picture 5**.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place as shown in **picture 4**. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- Replace the oil filler cap.
- Re-fit the footpeg and frame cover.
- **IMPORTANT. If disconnected, ensure to re-attach the brake light spring to the brake pedal before riding.**
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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### **R&G RETURNS POLICY (NON-FAULTY GOODS)**

Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



## **FITTING INSTRUCTIONS FOR ECC0421 LHS ENGINE CASE COVER**



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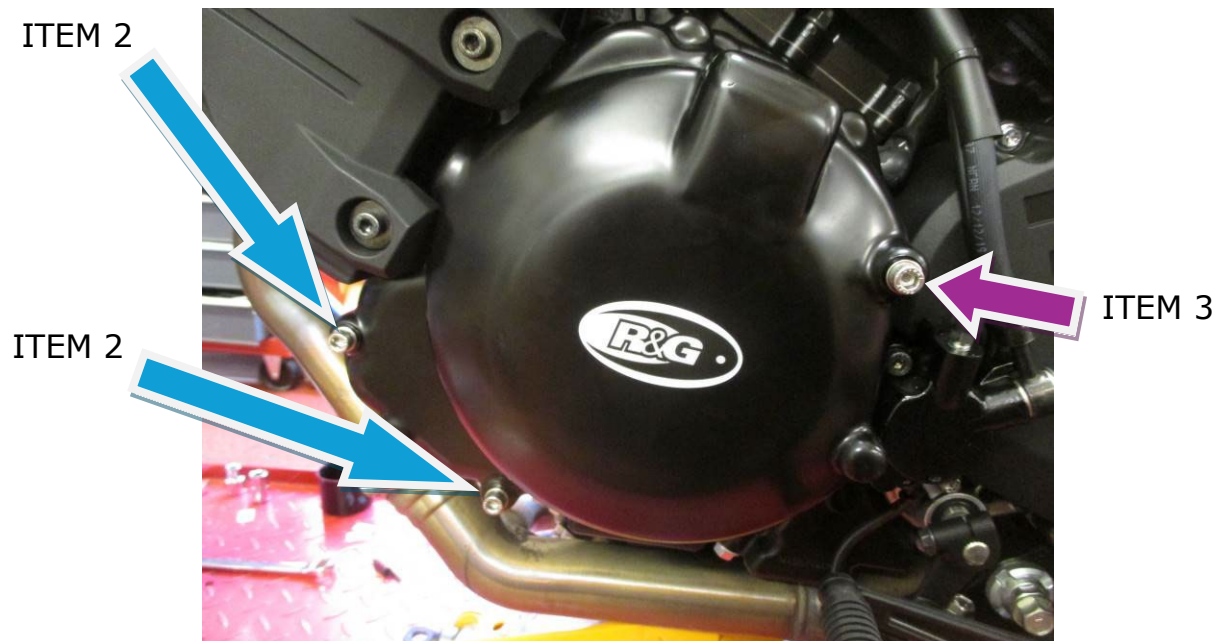




<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of Metric Allen keys.</li> <li>• Metric Socket set.</li> <li>• Suitable Torque Wrench.</li> </ul>	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0421)	1
ITEM 2	M6 x 45mm CAP HEAD BOLTS	2
ITEM 3	M6 x 90mm CAP HEAD BOLT	1



Picture 1



## **FITTING INSTRUCTIONS**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions arrowed in **Picture 1**. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case in the orientation shown in **Picture 1**.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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**NOTICE DE MONTAGE POUR ECC0421 PROTECTION CARTER**  
**MOTEUR CÔTÉ GAUCHE**



**CE KIT CONTIENT LES ARTICLES ILLUSTRES ET ETIQUETES SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ETRE PRESENTES UNIQUEMENT POUR LA CLARTE DES  
INSTRUCTIONS.

NE PAS PROCEDER AU MONTAGE TANT QUE VOUS N'ETES PAS SUR QUE TOUTES LES PIECES  
SOIENT PRESENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ  
UN DE NOS REVENDUEURS OU FAITES APPEL A UN TECHNICIEN  
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS  
NECESSAIREMENT LA MANIERE DE LE MONTER SUR LA MOTO.  
SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS  
SUR LES BOULONS, ELLES PEUVENT ETRE JETEES.

**NOTICE DISPONIBLE AU TELECHARGEMENT SUR :**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)

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<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen.</li> <li>• Clé métrique.</li> <li>• Clé dynamométrique.</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

### **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	R&G COUVERCLE DE CARTER MOTEUR AVEC ENTRETOISES MONTÉES (ECC0421)	1
ARTICLE 2	M6 x 45mm BOULONS	2
ARTICLE 3	M6 x 90mm BOULON	1



Photo 1



## **NOTICE DE MONTAGE**

- Assurez-vous que le moteur soit froid avant de procéder à la pose du couvercle R&G.
- Pour installer le couvercle du carter moteur R&G, retirez les trois boulons M6 du carter moteur dans les positions indiquées par une flèche sur l'image 1. Maintenez le couvercle sans serrer sur le carter pour vous aider à identifier les bons trous. **NE RETIREZ PAS TOUS LES BOULONS DU CARTER.**
- Présentez le couvercle R&G au moteur et installez-le soigneusement sur le carter. Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter moteur, puis poussez aussi loin que possible.
- Insérez les boulons dans le couvercle du carter moteur et dans le carter moteur dans l'orientation indiquée sur l'image 1.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est conseillé de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité si la procédure et les réglages de couple ci-dessus ne sont pas respectés.

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