

# FITTING INSTRUCTIONS FOR RAD0205 RADIATOR GUARD YAMAHA YZF-R25/R3 and MT-03/MT-25 2014-





PICTURE 'A

PICTURE 'B

### THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW. DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike

Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – the rubber washers should be thrown away!

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY

Digital copies of these instructions are available to download from www.rg-racing.com

# **GENERAL TORQUE SETTINGS**

M4 BOLT = 8Nm

M5 BOLT = 12Nm

M6 BOLT = 15Nm

M8 BOLT = 20Nm

M10 BOLT = 40Nm

# **TOOLS REQUIRED**

- Socket set to include 10 socket and wrench.
  - 4, 5, 6 and 8mm Allen keys.
    - Phillips driver.

## In This Kit There Should Be

- 1x Radiator Guard (RAD0205)
- 2x 100mm Lengths of self-adhesive Foam
  - 4 x Cable/Zip Ties.

# **R&G Racing**





Picture 1



Picture 2



Picture 3



Picture 4



Picture 5

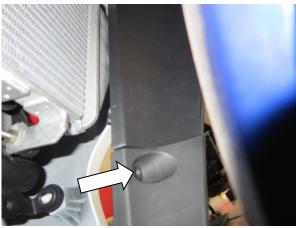


Picture 6





Picture 7



Picture 8



Picture 9



Picture 10



Picture 11



Picture 12





Picture 13



Picture 14



Picture 15



Picture 16



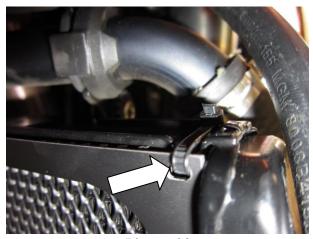
Picture 17



Picture 18







Picture 19

Picture 20

# **FITTING INSTRUCTIONS FOR R25 and R3**

# Near side (left side as you sit on bike)

- Remove the two bolts arrowed in pictures 1 and 2 and remove the left hand side plastic infill panel.
- Remove the two bolts arrowed in picture 3 and remove the plastic seat/frame panel.
- Remove the bolts and plastic rivets arrowed in pictures 4 thru 9 and carefully remove the left hand side fairing.

# Off side (right side as you sit on bike)

- Remove the two bolts arrowed in pictures 11 and 12 and remove the right hand side plastic infill panel.
- Remove the two bolts arrowed in picture 13 and remove the plastic seat/frame panel.
- Remove the bolts and plastic rivets arrowed in pictures 14 thru 16 and carefully remove the right hand side fairing.
- To fit the radiator guard to the bike, cut the foam strip provided into 10mm wide pieces and stick them to the back of the radiator guard frame, so that they sit between the radiator guard and the radiator.
- Remove the two bolts arrowed in pictures 17 and 18.
- Offer the radiator guard into position and secure using the original two bolts on the lower mounting.
- On the upper mounts use the cable ties supplied to secure in position as shown in pictures 19 and 20.
- Refit all the side fairings and panels as original.

# RAD0205

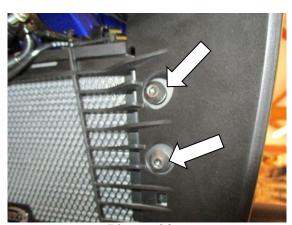




Picture 21



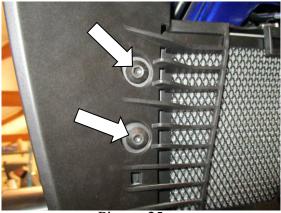
Picture 22



Picture 23



Picture 24

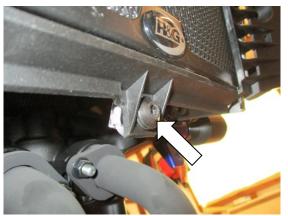


Picture 25



Picture 26





Picture 27



Picture 28



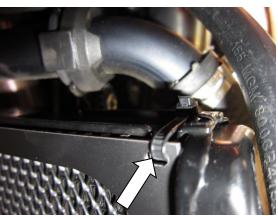
Picture 29



Picture 30



Picture 31



Picture 32



# FITTING INSTRUCTIONS FOR MT-25 and MT-03

# Near side (left side as you sit on bike)

- Remove the two bolts arrowed in pictures 21 and remove the left hand side plastic panel.
- Remove the plastic rivet arrowed in picture 22.
- Remove the two bolts arrowed in picture 23.

# Off side (right side as you sit on bike)

- Remove the two bolts arrowed in pictures 24 and remove the left hand side plastic panel.
- Remove the plastic rivet arrowed in picture 25.
- Remove the two bolts arrowed in picture 26.
- Remove the bolt arrowed in picture 27.
- Remove the bolt arrowed in picture 28 and remove the plastic radiator surround.
- Remove the two bolts arrowed in picture 29 and 30.
- Cut the foam strip provided into 10mm wide pieces and stick them to the back of the radiator guard frame, so that they sit between the radiator guard and the radiator.
- Offer the new radiator guard into position and secure in position as shown in pictures 31 and 32, using the original bolts (do not fully tighten at this stage).
- On the upper mounts use the cable ties supplied to secure in position as shown in pictures 19 and 20.
- Tighten the two lower radiator mounting bolts as shown in pictures 29 and 30.
- Refit the plastic radiator surround as original using the original bolts and plastic rivets.
- Refit and tighten the ABS bracket bolt shown in picture 28.
- Refit both plastic side panels as original.

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# NOTICE DE MONTAGE RAD0205 RADIATOR GUARD YAMAHA YZF-R25/R3 et MT-03/MT-25 2014-





ΓO 'A' PHOTO 'B'

LE KIT CONTIENT LES ARTICLES EXPOSES CI-DESSOUS, VERIFIER QUE TOUTES LES PIECES SOIENT PRESENTES AVANT DE PROCEDER AU MONTAGE.

LA FAÇON DONT LE KIT EST EMBALLE NE CORRESPOND PAS FORCEMENT A LA FAÇON DE MONTER LES PIECES SUR LA MOTO.

LES PARTIES PRESENTEES PEUVENT ETRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTE DES INSTRUCTIONS UNIQUEMENT)

Notez que si les kits sont emballés avec des rondelles en caoutchouc servant à tenir les composants, ces rondelles doivent être jetées.

Notice disponible au téléchargement sur www.rg-racing.com

## **COUPLES DE SERRAGE RECOMMETES**

M4 BOULON = 8Nm

M5 BOULON = 12Nm

M6 BOULON = 15Nm

M8 BOULON = 20Nm

M10 BOULON = 40Nm

# **OUTILS REQUIS**

- Clé à douille 10.
- Clés Allen 4, 5, 6 et 8mm.
  - Tournevis cruciforme.

## **R&G Racing**



- Le kit doit contenir :

  1x Grille de protection radiateur (RAD0205)

  2x 100mm Beteaux autocollants
  - - 4 x Colliers de serrage.



Photo 1



Photo 2



Photo 3



Photo 4



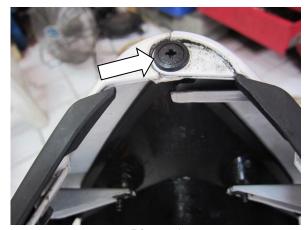


Photo 5



Photo 6

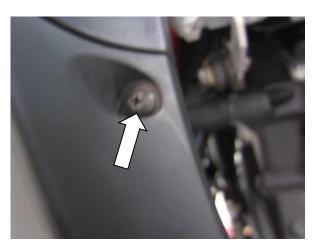


Photo 7

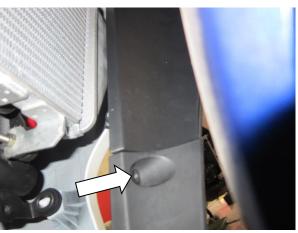


Photo 8



Photo 9



Photo 10









Photo 12



Photo 13



Photo 14



Photo 15



Photo 16











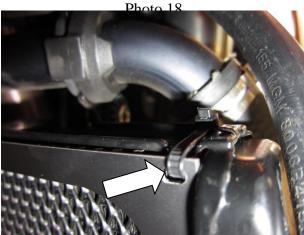


Photo 20

# **NOTICE DE MONTAGE POUR R25 et R3**

# Coté gauche (assis sur la moto)

- Enlever les 2 boulons indiqués sur les photos 1 et 2 puis enlever le panneau interne du coté gauche.
- Enlever les 2 boulons indiqués sur la photo 3 puis enlever le panneau plastic de siège/cadre.
- Enlever les boulons et rivets indiqués sur les photos 4 à 9 puis enlever le carénage du coté gauche.

# Coté droit (assis sur la moto)

- Enlever les 2 boulons indiqués sur les photos 11 et 12 puis enlever le panneau interne du coté droit.
- Enlever les 2 boulons indiqués sur la photo 13 puis enlever le panneau plastic de siège/cadre.
- Enlever les boulons et rivets indiqués sur les photos 14 à 16 puis enlever le carénage du coté droit.



- Couper la mousse autocollante en beteaux de 10mm puis collez ces beteaux au bas du support de protection radiateur, de façon à ce que ces beteaux se situent entre la protection radiateur et le radiateur.
- Enlever les 2 boulons indiqués sur les photos 17 et 18.
- Monter la grille de protetion en position puis fixer à l'aide des 2 boulons d'origine sur le support de fixation inférieur.
- Sur les supports supérieurs, utiliser les colliers de serrage fournis pour fixer la position, voir photos 19 et 20.
- Remonter tous les carénages latéraux et panneaux comme au départ.



Photo 21



Photo 22

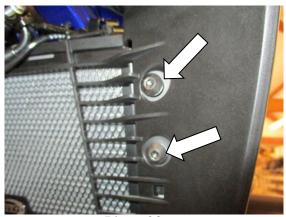


Photo 23



Photo 24



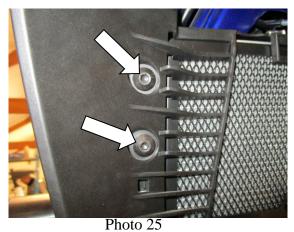














Photo 28

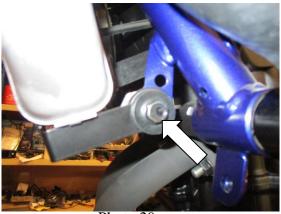


Photo 29



Photo 30





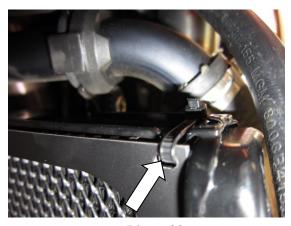


Photo 31

Photo 32

# **NOTICE DE MONTAGE POUR MT-25 et MT-03**

# Coté gauche (assis sur la moto)

- Enlever les 2 boulons indiqués sur les photos 21 et enlever le panneau plastic du coté gauche.
- Enlever le rivet plastic indiqué sur la photo 22.
- Enlever les 2 boulons indiqués sur la photo 23.

## Coté droit (assis sur la moto)

- Enlever les 2 boulons indiqués sur la photo 24 et enlever le panneau plastic du coté gauche.
- Enlever le rivet indiqué sur la photo 25.
- Enlever les 2 boulons indiqués sur la photo 26.
- Enlever le boulon indiqué sur la photo 27.
- Enlever le boulon indiqué sur la photo 28 et enlever le contour de radiateur en plastic.
- Enlever les 2 boulons indiqués sur les photos 29 et 30.
- Couper la mousse en bandeaux de 10mm puis collez ces bandeaux au bas du support de protection radiateur, de façon à ce que ces bandeaux se situent entre la protection radiateur et le radiateur.
- Monter la nouvelle grille de protection en position puis fixer comme sur les photos 31 et 32, à l'aide des boulons d'origine (Ne pas serrer au maximum à ce stade).
- Sur les supports supérieurs, utiliser les colliers de serrage fournis pour fixer la position, voir photos 19 et 20.
- Serrer les 2 boulons de fixation inférieur du radiateur, voir photos 29 et 30.
- Remonter le contour radiateur en plastic d'origine, en utilisant les boulons d'origine et rivets.
- Remonter et serrer le boulon de support ABS, voir photo 28.
- Remonter les 2 panneaux latéraux en plastic comme à l'origine.

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