



FITTING INSTRUCTIONS FOR EH0100 EXHAUST HANGER
BMW S1000XR 2020-



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

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OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY).

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

Digital copies of these instructions are available to download from
www.rg-racing.com

**TOOLS REQUIRED**

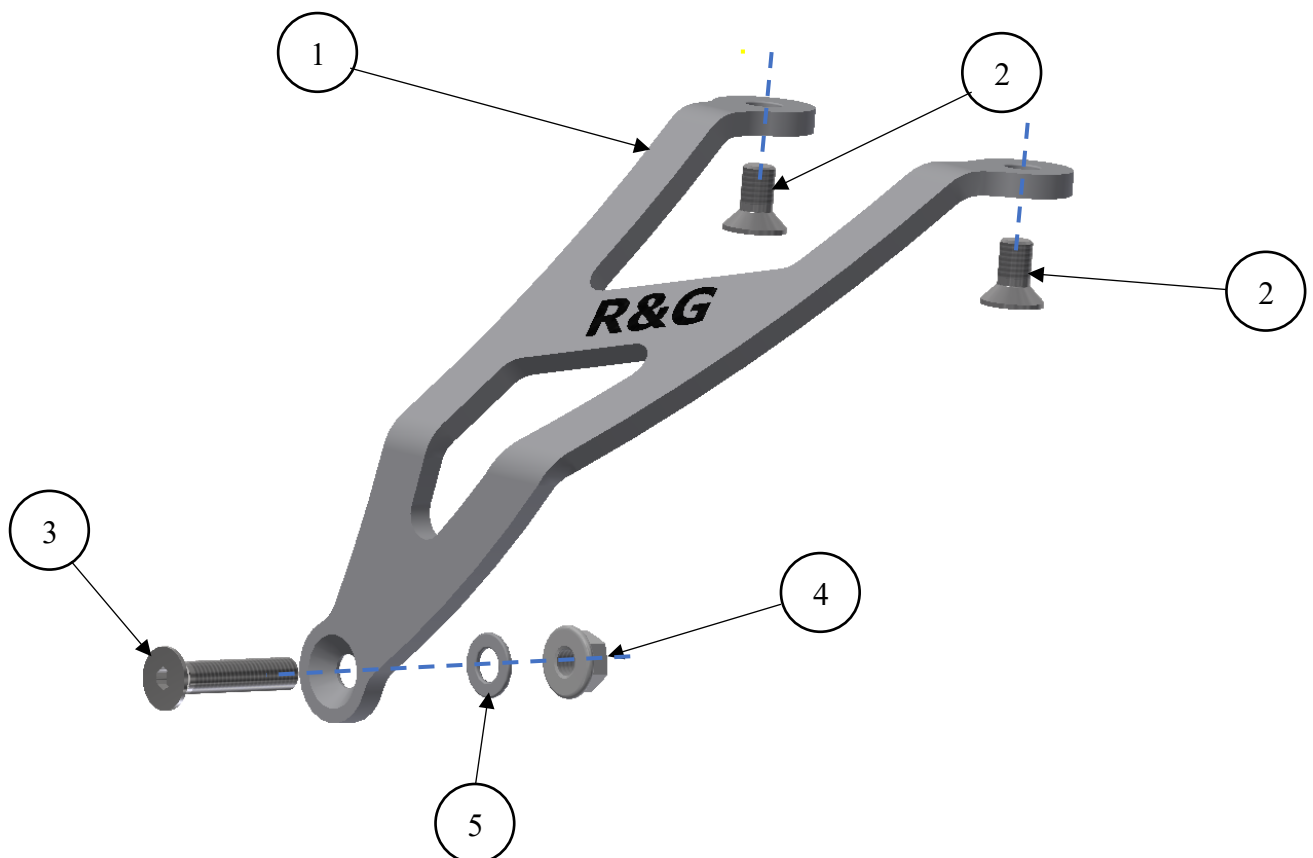
- Set of metric Allen keys to include 5 & 6mm.
 - 12 and 13mm A/F Spanners.
 - Torx bits or keys.
 - Torque wrench to suit.

MAXIMUM TORQUE SETTINGS

- M4 BOLT = 8Nm
- M5 BOLT = 12Nm
- M6 BOLT = 15Nm
- M8 BOLT = 20Nm
- M10 BOLT = 40Nm
- M12 BOLT = 40Nm

LEGEND

ITEM No	DESCRIPTION	QTY
ITEM 1	EXHAUST HANGER (HB0100)	1
ITEM 2	M8 x 15mm LONG COUNTER-SUNK BOLTS	2
ITEM 3	M8 x 40mm LONG COUNTER-SUNK BOLT	1
ITEM 4	M8 FLANGED LOCKING NUT	1
ITEM 5	M8 WASHER	1

**ASSEMBLY**

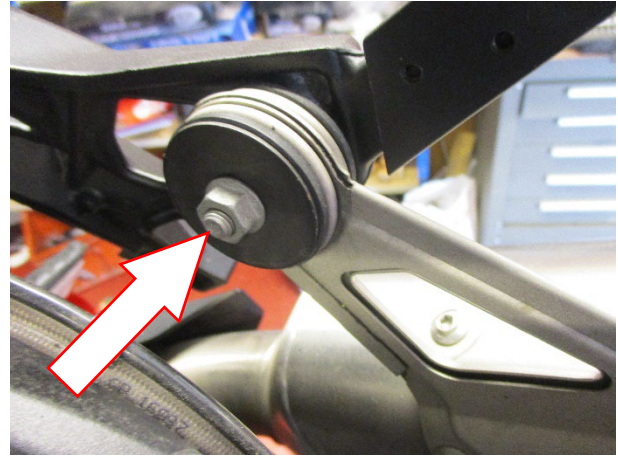
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PICTURE 1



PICTURE 2

FITTING INSTRUCTIONS

- To fit the R&G Exhaust Hanger, the OEM pillion footrest mounting bracket needs to be removed.
- To do this, remove the two mounting bolts at the top of the pillion footrest mounting bracket as arrowed in **picture 1** and the nut arrowed in **picture 2**, then remove the OEM pillion footrest mount from the motorcycle.
- Take the R&G Exhaust Hanger (**item 1**) and fit the two M8 x 15mm long counter-sunk bolts (**item 2**) through the two top mounts of the exhaust hanger as shown in the **assembly picture**.
- Offer the exhaust bracket into position and engage both bolts into the pillion foot peg mounting holes (do not fully tighten at this stage) as shown in **picture A**.
- With the exhaust hanger loosely mounted on the motorcycle, ensure the lower part of the exhaust hanger is on the outside of the exhaust mounting bracket.
- Place this bolt through the exhaust hanger and then through the exhaust hanger mounting bracket hole, before fitting the M8 nut (**item 4**) with washer (**item 5**) onto the exposed thread of the bolt and loosely tighten as shown in **pictures A** and the **assembly picture**.
- Ensure the exhaust hanger is correctly fitted before tightening all three bolts.
- Please ensure when the motorcycle is being used that no parts are in such a position that they may collide/damage other bike parts (this is particularly important if using after-market cans or exhaust systems).

Please note that it is your responsibility to ensure that no part of the exhaust hanger or exhaust assembly fouls or comes into contact with other parts of the machine. Do not ride the motorcycle until this aspect has been verified and you have compressed the rear suspension (if appropriate to the design of the motorcycle) to test this thoroughly.

Issue 1 26/10/2020 (NSY)

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R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

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NOTICE DE MONTAGE EH0100 SUPPORT D'ÉCHAPPEMENT
BMW S1000XR 2020-



PHOTO A

CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDUEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR : WWW.RG-RACING.COM

**OUTILS REQUIS**

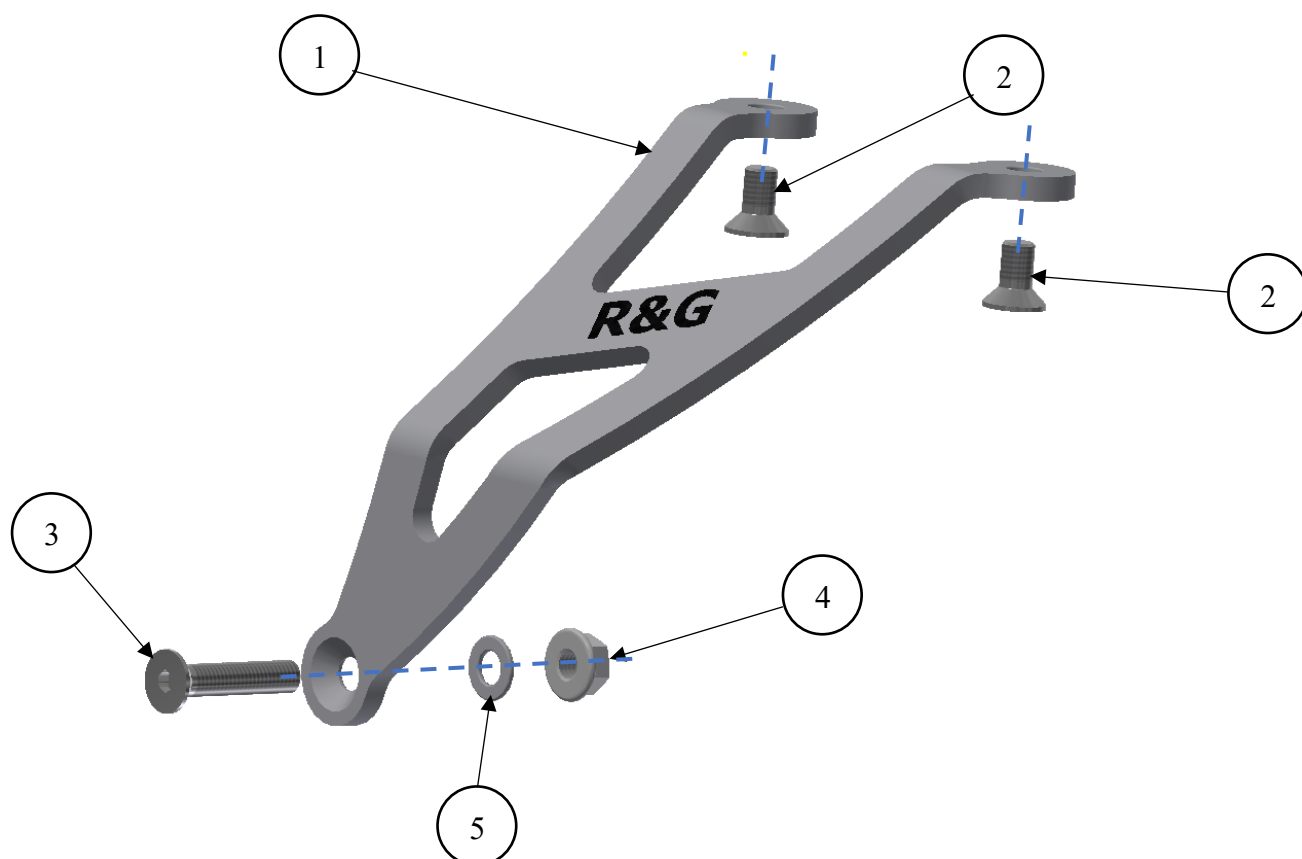
- Clés Allen 5 & 6mm.
- Clé à molette 12 et 13mm.
 - Clé Torx.
- Clé dynamométrique

VALEURS DE SERRAGE RECOMMANDÉES

M4 BOULON = 8Nm
 M5 BOULON = 12Nm
 M6 BOULON = 15Nm
 M8 BOULON = 20Nm
 M10 BOULON = 40Nm
 M12 BOULON = 40Nm

LÉGENDE

ARTICLE No	DESCRIPTION	QTÉ
ARTICLE 1	SUPPORT D'ÉCHAPPEMENT (HB0100)	1
ARTICLE 2	M8 x 15mm BOULONS	2
ARTICLE 3	M8 x 40mm BOULON	1
ARTICLE 4	M8 ÉCROU DE BLOCAGE	1
ARTICLE 5	M8 RONDELLE	1



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ASSEMBLAGE



PHOTO 1



PHOTO 2

NOTICE DE MONTAGE

- d'échappement R&G, le support de montage du repose-pied passager d'origine doit être retiré.
- Pour ce faire, retirez les deux boulons de montage en haut du support de montage du repose-pied passager comme indiqué sur la flèche sur l'image 1 et l'écrou fléché sur l'image 2, puis retirez le support du repose-pied passager d'origine de la moto.
- Prenez le support d'échappement R&G (article 1) et installez les deux boulons M8 x 15 mm de long (article 2) à travers les deux supports supérieurs du support d'échappement comme indiqué sur l'image d'assemblage.
- Mettez le support d'échappement en place et engagez les deux boulons dans les trous de montage des repose-pieds du passager (ne serrez pas complètement à ce stade) comme indiqué sur l'image A.
- Avec le support d'échappement monté de manière lâche sur la moto, assurez-vous que la partie inférieure du support d'échappement soit à l'extérieur du support de montage d'échappement.
- Placez ce boulon à travers le support d'échappement, puis à travers le trou du support de montage du support d'échappement, avant de monter l'écrou M8 (article 4) avec rondelle (article 5) sur le filetage exposé du boulon et serrer sans bloquer comme indiqué sur les photos A et le image d'assemblage.
- Assurez-vous que le support d'échappement soit correctement installé avant de serrer les trois boulons.
- Veuillez vous assurer lorsque la moto est utilisée qu'aucune pièce ne soit dans une position telle qu'elle puisse entrer en collision / endommager d'autres pièces de la moto (ceci est particulièrement important si vous utilisez des pots ou un système d'échappement qui n'est pas d'origine).

Veuillez noter qu'il est de votre responsabilité de vous assurer qu'aucune partie du support d'échappement ou de l'ensemble d'échappement ne s'encrasse ou ne puisse entrer en contact avec d'autres parties de la machine. Ne conduisez pas la moto tant que cet aspect n'a pas été vérifié et que vous n'avez pas comprimé la suspension arrière (si cela convient à la conception de la moto) pour tester cela correctement.

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FITTING INSTRUCTIONS FOR BLP0107 FOOTREST BLANKING PLATE
BMW S1000XR 2020-



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

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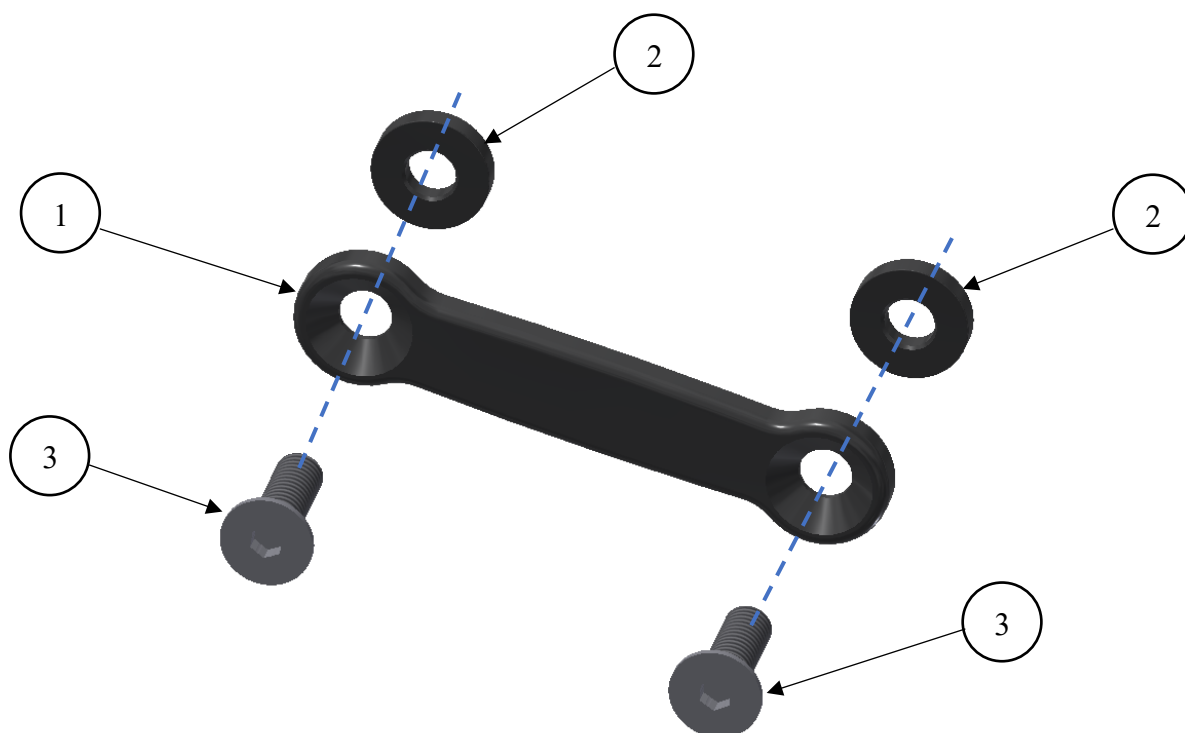
- Set of metric Allen keys to include 5mm.
 - Torx bits or keys.
- Torque wrench to suit.

MAXIMUM TORQUE SETTINGS

- M4 BOLT = 8Nm
- M5 BOLT = 12Nm
- M6 BOLT = 15Nm
- M8 BOLT = 20Nm
- M10 BOLT = 40Nm
- M12 BOLT = 40Nm

LEGEND

ITEM No	DESCRIPTION	QTY
ITEM 1	BLANKING PLATE (BLPF0010)	1
ITEM 2	SPACERS (S0379)	2
ITEM 3	M8 x 20mm LONG COUNTER-SUNK BOLTS	2

**ASSEMBLY**

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PICTURE 1

FITTING INSTRUCTIONS

- To fit the R&G Footrest Blanking Plate, the left hand side pillion footrest mounting bracket needs to be removed.
- To do this, remove the two mounting bolts at the top of the pillion footrest mounting bracket as arrowed in **picture 1**, then remove the OEM pillion footrest mount from the motorcycle.
- Take the R&G Blanking Plate (**item 1**) and fit the two M8 x 20mm long counter-sunk bolts (**items 3**) through the two counter-sunk holes of the blanking plate as shown in the **assembly picture**.
- Place the two spacers (**items 2**) over the exposed thread of both bolts as shown in the **assembly picture**.
- Offer this assembly into position and engage both bolts into the pillion foot peg mounting holes as shown in **picture A** and tighten to the recommended torque.
- Check the tightness of all bolts regularly.

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NOTICE DE MONTAGE POUR BLP0107
PLAQUE D'OBTURATION DE REPOSE PIED
BMW S1000XR 2020-



PHOTO A

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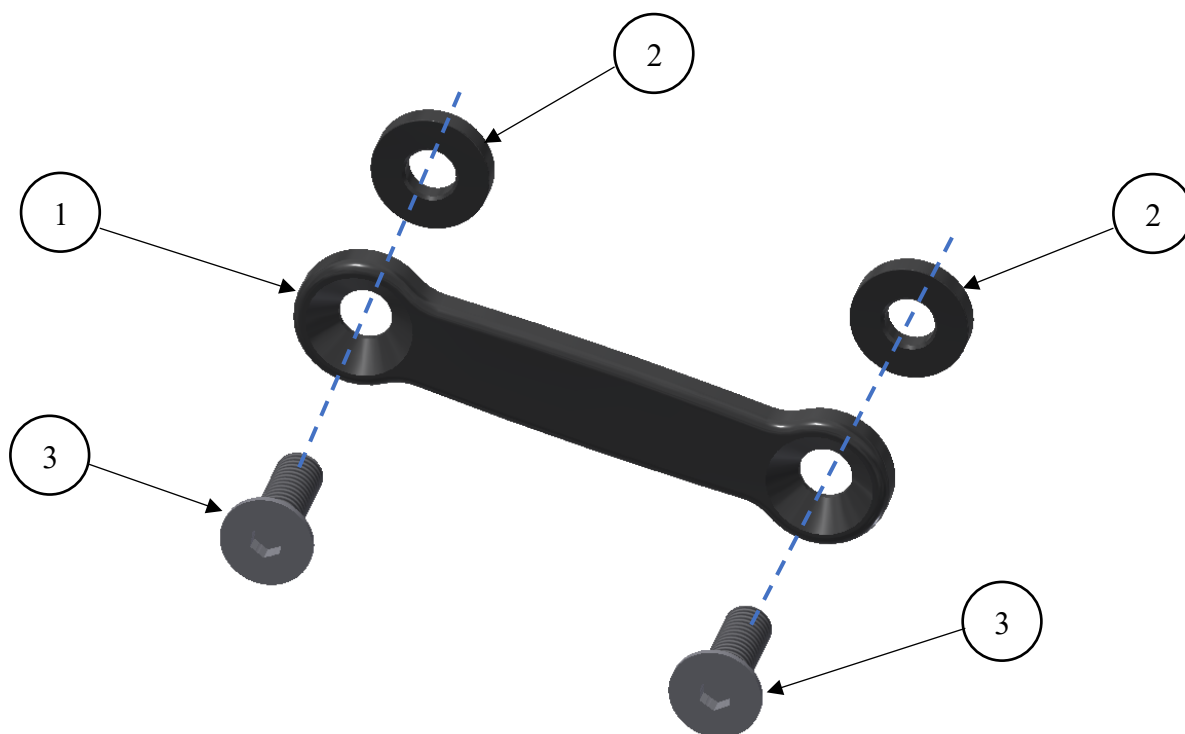
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- M10 BOULON = 40Nm
- M12 BOULON = 40Nm

LÉGENDE

ARTICLE No	DESCRIPTION	QTÉ
ARTICLE 1	PLAQUE D'OBTURATION (BLPF0010)	1
ARTICLE 2	ENTRETOISES (S0379)	2
ARTICLE 3	M8 x 20mm BOULONS	2

**ASSEMBLAGE**

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PHOTO 1

NOTICE DE MONTAGE

- Pour installer la plaque d'obturation du repose-pied R&G, le support de montage du repose-pied passager gauche doit être retiré.
- Pour ce faire, retirez les deux boulons de montage en haut du support de montage du repose-pied passager comme indiqué sur la flèche sur la photo 1, puis retirez le support du repose-pied passager d'origine de la moto.
- Prenez la plaque d'obturation R&G (article 1) et insérez les deux boulons M8 x 20 mm de long (articles 3) à travers les deux trous de la plaque d'obturation comme indiqué sur la photo d'assemblage.
- Placez les deux entretoises (articles 2) sur le filetage exposé des deux boulons comme indiqué sur la photo d'assemblage.
- Mettez cet assemblage en place et engagez les deux boulons dans les trous de montage des repose-pieds du passager comme indiqué sur la photo A et serrez au couple recommandé.
- Vérifiez régulièrement le serrage de tous les boulons

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