



**FITTING INSTRUCTIONS FOR ECC0431 RHS ENGINE CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF  
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE  
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

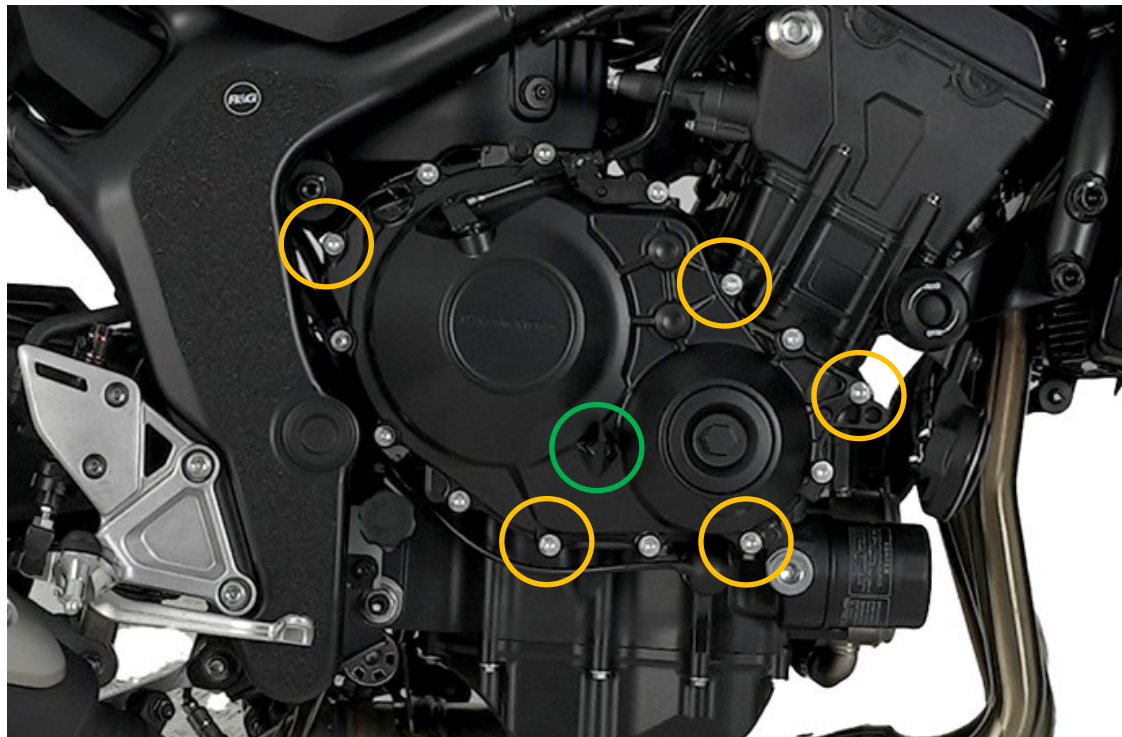


<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of Metric Allen keys</li> <li>• Suitable Torque Wrench</li> <li>• Metric Socket Set</li> </ul>	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 35mm CAP HEAD BOLTS	5

### **FITTING PICTURES**



Picture 1



## **FITTING INSTRUCTIONS**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the 5 M6 engine case bolts in the positions circled in **ORANGE** and the dipstick circled in **GREEN Picture 1**. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the four R&G bolts are lined up with the holes in the engine casing, then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- Reinstall the dipstick.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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### **R&G RETURNS POLICY (NON-FAULTY GOODS)**

Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



**NOTICE DE MONTAGE POUR ECC0431 COUVERCLE DE CARTER**  
**MOTEUR DROIT**



**CE KIT CONTIENT LES ARTICLES ILLUSTRES ET ETIQUETES SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ETRE PRESENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.  
NE PAS PROCEDER AU MONTAGE TANT QUE VOUS N'ETES PAS SUR QUE TOUTES LES PIECES SOIENT PRESENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN  
DE NOS REVENDEURS OU FAITES APPEL A UN TECHNICIEN QUALIFIE.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS NECESSAIREMENT  
LA MANIERE DE LE MONTER SUR LA MOTO. \_

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS SUR LES  
BOULONS, ELLES PEUVENT ETRE JETEES.

**NOTICE DISPONIBLE AU TELECHARGEMENT SUR :**  
[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen.</li> <li>• Clé métrique.</li> <li>• Clé dynamométrique.</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

## **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 35mm BOULONS	5

## **PHOTOS DE MONTAGE**

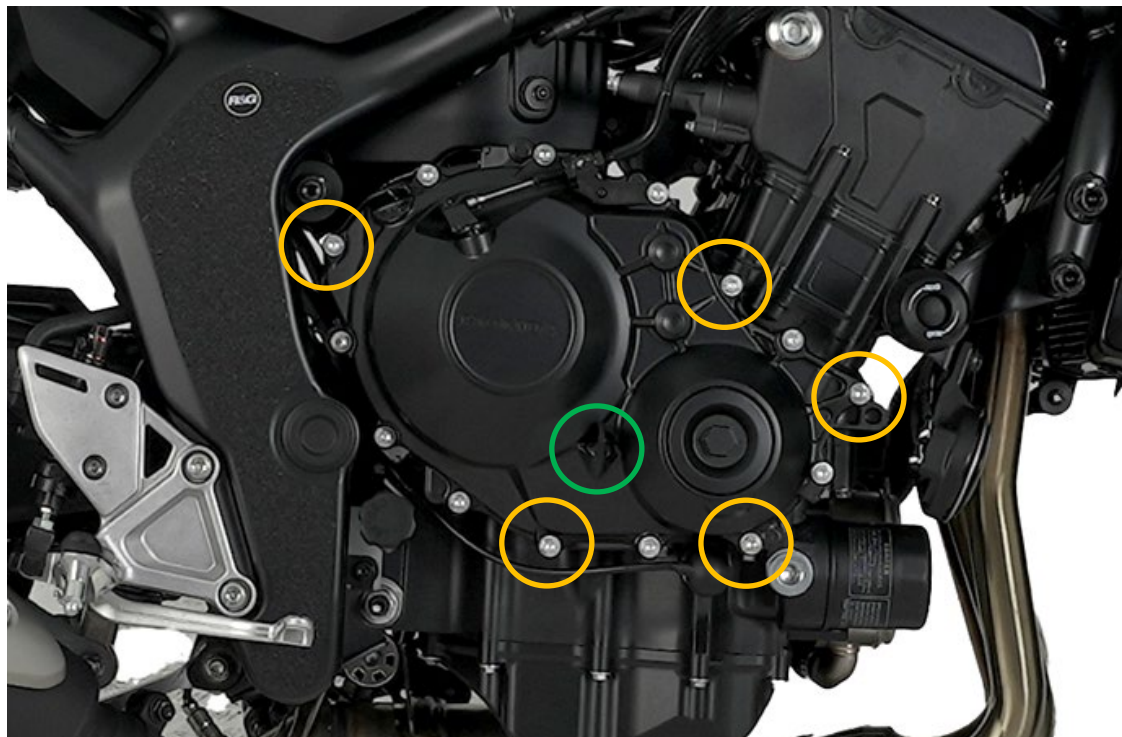


Photo 1





## **NOTICE DE MONTAGE**

- Assurez-vous que le moteur soit froid avant de procéder au montage du cache R&G.
- Pour installer le cache de carter moteur R&G, retirez les 5 vis M6 (encadrées en orange) et la jauge d'huile (encadrée en vert) sur la photo 1. Placez le cache à titre indicatif sur le carter pour identifier les vis à retirer. **NE RETIREZ PAS TOUTES LES VIS DU CARTER.**
- Positionnez le cache R&G sur le carter et insérez-le délicatement. Assurez-vous que les 4 vis R&G soient alignées avec les trous du carter, puis poussez le cache jusqu'à sa position finale.
- Insérez les vis à travers le cache et dans le carter.
- À l'aide d'une clé Allen de 5 mm, serrez les vis uniformément pour fixer le cache. **NE SERREZ PAS ENCORE COMPLETEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer définitivement.
- Remettez en place la jauge d'huile.
- Il est conseillé de vérifier régulièrement le serrage des vis (par exemple, lors du nettoyage ou une fois par mois).
- R&G décline toute responsabilité en cas de non-respect de la procédure et des valeurs de couple recommandées.

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