



FITTING INSTRUCTIONS FOR ECC0430 LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

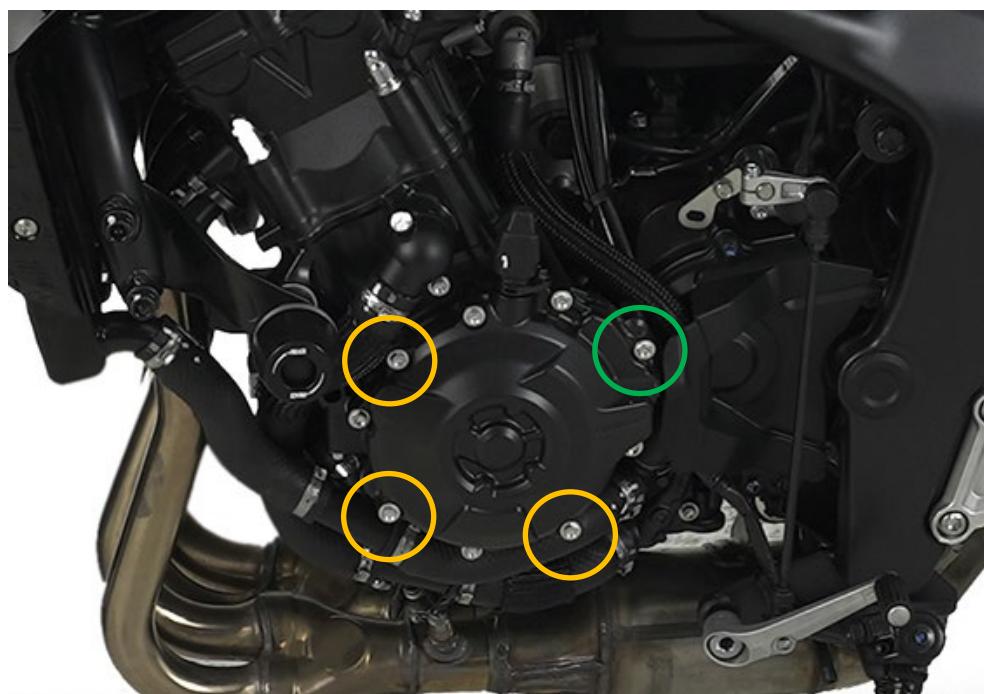


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys • Suitable Torque Wrench • Metric Socket Set 	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 50mm CAP HEAD BOLTS	3
ITEM 3	M6 x 40mm CAP HEAD BOLT	1

FITTING PICTURES



Picture 1



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the 4 M6 engine case bolts in the positions circled in **Picture 1**. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the four R&G bolts are lined up with the holes in the engine casing, then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case – 3x 50mm bolts in the locations circled in **ORANGE** and the 1x 40mm bolt in the location circled in **GREEN**.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



**NOTICE DE MONTAGE POUR ECC0430 COUVERCLE DE CARTER
MOTEUR GAUCHE**



CE KIT CONTIENT LES ARTICLES ILLUSTRES ET ETIQUETTES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ETRE PRESENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCEDER AU MONTAGE TANT QUE VOUS N'ETES PAS SUR QUE TOUTES LES PIECES SOIENT
PRESENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN
DE NOS REVENDEURS OU FAITES APPEL A UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS NECESSAIREMENT
LA MANIERE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS SUR LES
BOULONS, ELLES PEUVENT ETRE JETEES.

**NOTICE DISPONIBLE AU TELECHARGEMENT SUR :
WWW.RG-RACING.COM**



<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen. • Clé métrique. • Clé dynamométrique. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	PROTECTION R&G AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 50mm BOULONS	3
ARTICLE 3	M6 x 40mm BOULON	1

PHOTOS DE MONTAGE

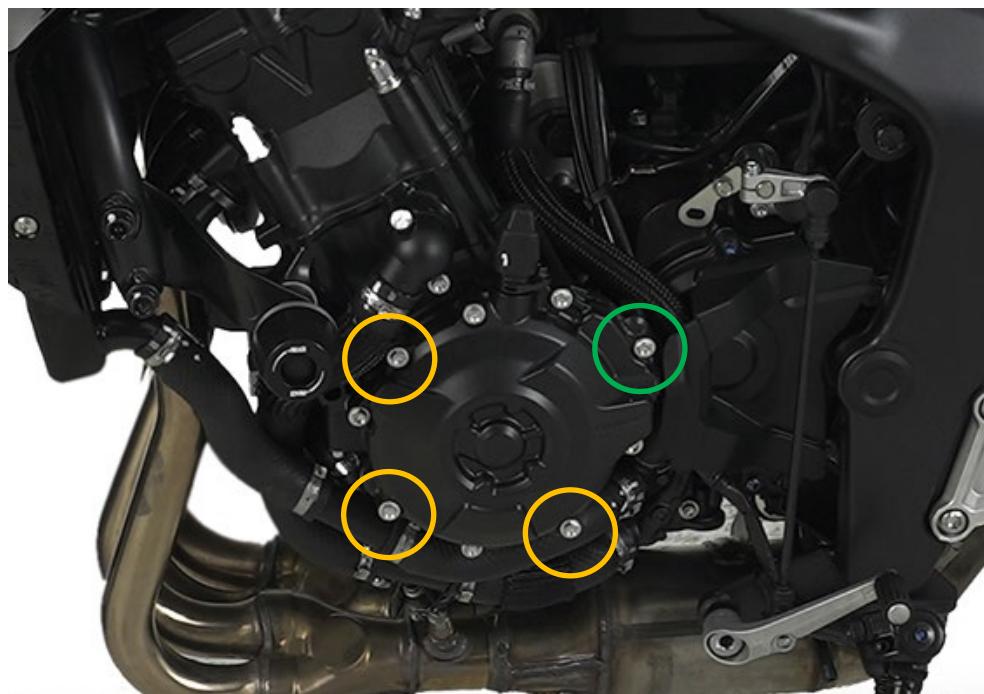


Photo 1



NOTICE DE MONTAGE

- Veuillez vous assurer que le moteur soit froid avant de procéder à la pose du cache R&G.
- Pour installer le cache moteur R&G, retirez les 4 boulons M6 du carter moteur situés aux emplacements entourés sur la photo 1. Maintenez le cache légèrement au-dessus du carter pour repérer les boulons correspondants. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- Positionnez le cache R&G sur le moteur et ajustez-le délicatement sur le carter. Assurez-vous que les quatre boulons R&G soient alignés avec les trous du carter moteur, puis poussez-le à fond.
- Insérez les boulons à travers le cache moteur et dans le carter moteur : 3 boulons de 50 mm aux emplacements entourés en ORANGE et 1 boulon de 40 mm à l'emplacement entouré en VERT.
- À l'aide d'une clé Allen de 5 mm, serrez les boulons uniformément afin de mettre le cache en place. NE SERREZ PAS À FOND.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer complètement.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, par exemple lors du nettoyage ou une fois par mois.
- R&G décline toute responsabilité si la procédure et les couples de serrage ci-dessus ne sont pas respectés.

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