



**FITTING INSTRUCTIONS FOR ECC0403R**  
**LHS CRANK CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF  
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> <li>• Set of allen keys to include 3mm, 4mm &amp; 5mm</li> <li>• 8mm &amp; 10mm spanner or socket</li> </ul>	<p>M4 BOLT = 8Nm                      M5 BOLT = 12Nm                      M6 BOLT = 15Nm                      M8 BOLT = 20Nm                      M10 BOLT = 40Nm                      M12 BOLT = 40Nm</p>

**LEGEND**

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0326R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 35mm CAP HEAD BOLT	3

**FITTING DIAGRAM 1**





**FITTING DIAGRAM 2**



**PICTURES**



**PICTURE 1**



## **FITTING INSTRUCTIONS**

Please make sure the engine is cold before fitting the R&G Engine Case Cover.

- To fit the R&G engine case cover remove the 3 x M6 engine case bolts circled in the **Fitting Diagram 1** on Page 2 and remove the lower coolant hose bracket shown in **Picture 1**. use an 8mm socket.
- Hold the Engine Case Cover loosely over the case to help identify the correct bolts to remove if necessary.

DO NOT REMOVE ALL OF THE ENGINE CASE BOLTS.

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0326R** Engine Case Cover (**Item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three bolt holes on the cover are lined up with the holes in the engine casing, and then push it on until it seats up against the engine case.
- Fit the 3x supplied M6 cap head Bolts (**Item 2**) according to **Fitting Diagram 2** through the Engine Case Cover and into the engine casing.

**Note:**

To avoid cross-threading, apply lateral pressure to the bolt while turning counter-clockwise until a clicking noise is heard/felt, then thread in the bolt.

- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.

**Note:** For the cleaning of this product, you should only use a soft polishing cloth and a mild general cleaning agent.

**AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**

- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before running the engine or riding.

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R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



**NOTICE DE MONTAGE POUR ECC0403R**  
**PROTECTION CARTER MOTEUR CÔTÉ GAUCHE**



**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**

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<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen 3mm, 4mm &amp; 5mm</li> <li>• Clé à cliquet + douilles 8mm &amp; 10mm</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

### **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	ECC0326R PROTECTION R&G AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 1.00 x 35mm BOULON	3

### **SCHÉMA DE MONTAGE 1**



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Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

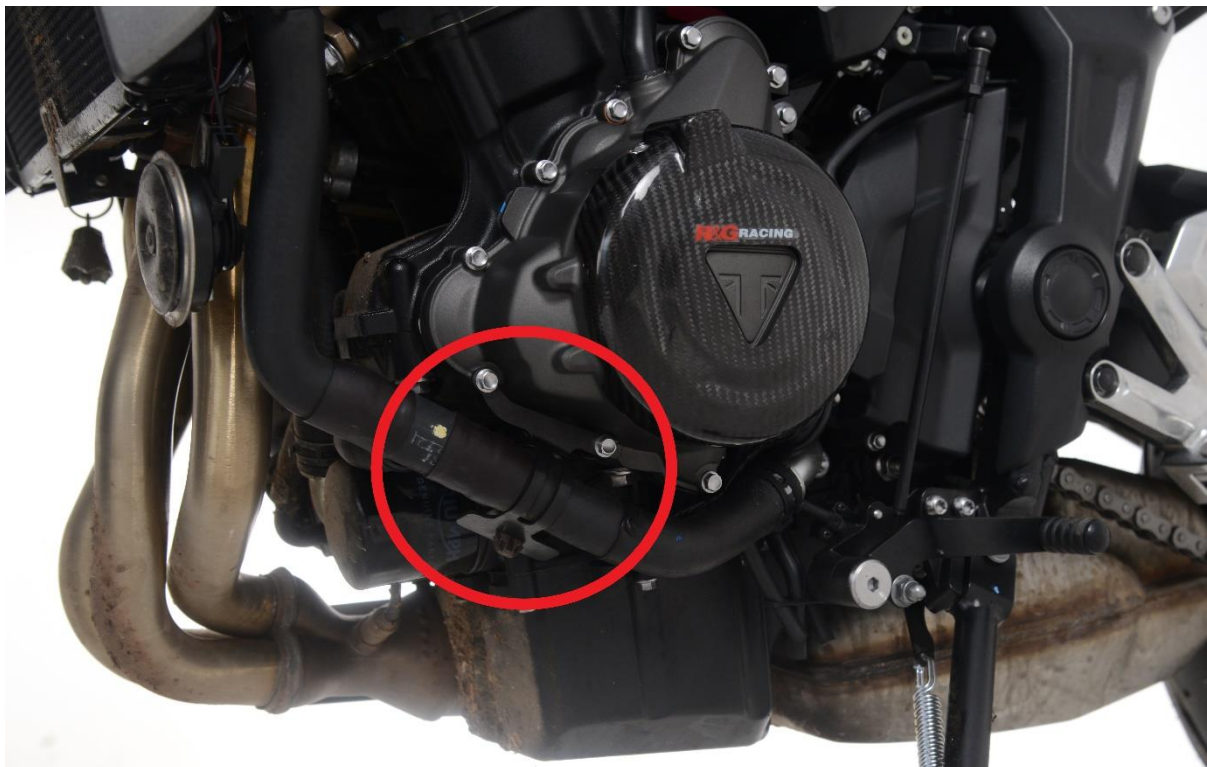
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**SCHÉMA DE MONTAGE 2**



**PHOTOS**



**PHOTO 1**





## **NOTICE DE MONTAGE**

Veillez-vous assurer que le moteur soit froid avant de procéder au montage de la protection carter moteur R&G.

- Pour installer le couvercle du carter moteur R&G, retirez les 3 boulons du carter moteur M6 encerclés dans le schéma de montage 1 à la page 2 et retirez le support inférieur du tuyau de liquide de refroidissement illustré sur l'image 1. Utilisez une douille de 8 mm.
- Tenez le couvercle du carter moteur sans serrer sur le carter pour aider à identifier les bons boulons à retirer si nécessaire.

### **NE RETIREZ PAS TOUS LES BOULONS DU CARTER MOTEUR.**

- Assurez-vous que les entretoises filetées préinstallées dans le boîtier soient serrées à la main contre l'intérieur du couvercle du carter moteur ECC0326R (article 1).
- Présentez le couvercle R&G sur le moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons sur le couvercle soient alignés avec les trous du carter du moteur, puis poussez-le jusqu'à ce qu'il repose contre le carter du moteur.
- Installez les 3 boulons à tête cylindrique M6 fournis (article 2) conformément au schéma de montage 2 à travers le couvercle du carter moteur et dans le carter moteur.

#### **Note:**

Pour éviter les filetages croisés, appliquez une pression latérale sur le boulon tout en tournant dans le sens inverse des aiguilles d'une montre jusqu'à ce qu'un clic se fasse entendre/ressenti, puis vissez le boulon.

- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.

**Note:** Pour le nettoyage de ce produit, vous devez utiliser uniquement un chiffon de polissage doux et un produit de nettoyage général doux..

**ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS UTILISER CAR IL POURRAIT ALTER LA RÉSISTANCE DE LA PROTECTION.**

- R&G n'acceptera aucune responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient serrés avant de faire tourner le moteur ou de rouler.

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