



## **FITTING INSTRUCTIONS FOR ECC0385R**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF  
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)

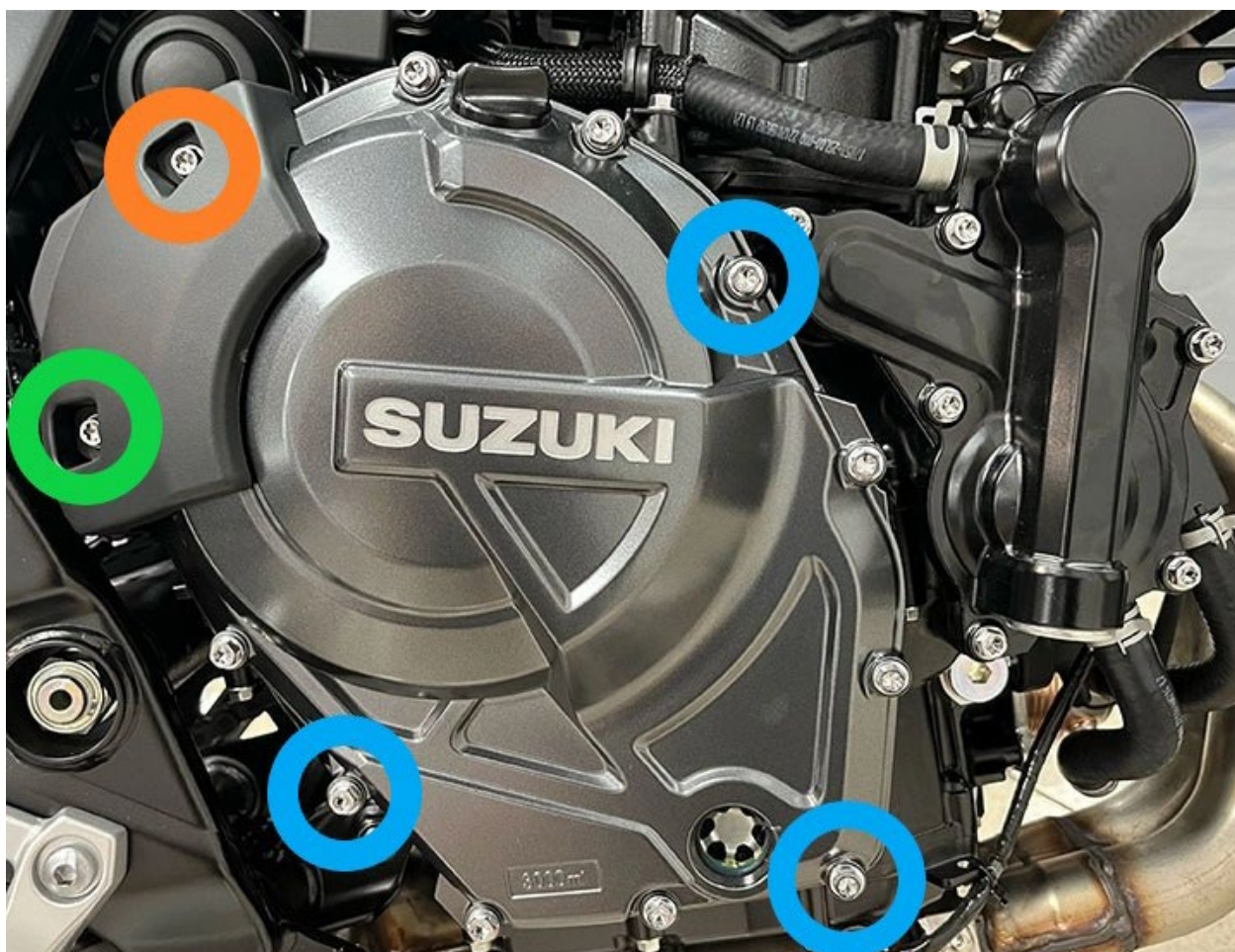


<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of metric Allen keys</li> <li>• 8mm socket / wrench</li> </ul>	<p>M4 BOLT = 8Nm                      M5 BOLT = 12Nm                      M6 BOLT = 15Nm                      M8 BOLT = 20Nm                      M10 BOLT = 40Nm                      M12 BOLT = 40Nm</p>

**LEGEND**

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0385R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 40mm CAP HEAD BOLTS	4

**FITTING PHOTO**





## **FITTING INSTRUCTIONS**

*Make sure the engine is cold before proceeding to fit the R&G engine case cover.*

- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0385R** Engine Case Cover.
- Remove the oil filler plug.
- Remove the five engine case bolts circled in the above in the fitting photo.
- Once removed, place of the blue circled bolts into the green circled bolts location., this is due to the OEM cover being removed.
- Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**

### **Please note:**

- To avoid cross threading apply forwards pressure to the head of the bolt while rotating counter clockwise, listening and feeling for a click, then start tightening down the bolt.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- Check all components are secure and all bolts are tight before riding. **R&G will accept no liability if the above procedures and torque settings are not followed.**

ISSUE 1 – 03/09/2024 (JH)

### **CONSUMER NOTICE**

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

### **R&G RACING RETURNS POLICY (NON-FAULTY GOODS)**

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)





## **NOTICE DE MONTAGE POUR ECC0385R**



**CE KIT CONTIENT LES ARTICLES ILLUSTRES ET ETIQUETES SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ETRE PRESENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCEDER AU MONTAGE TANT QUE VOUS N'ETES PAS SUR QUE TOUTES LES PIECES SOIENT  
PRESENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS  
REVENDEURS OU FAITES APPEL A UN TECHNICIEN QUALIFIE.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLE NE REPRESENTE PAS NECESSAIREMENT LA  
MANIERE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS SUR LES  
BOULONS, ELLES PEUVENT ETRE JETES.

**NOTICE DISPONIBLE AU TELECHARGEMENT SUR :**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)

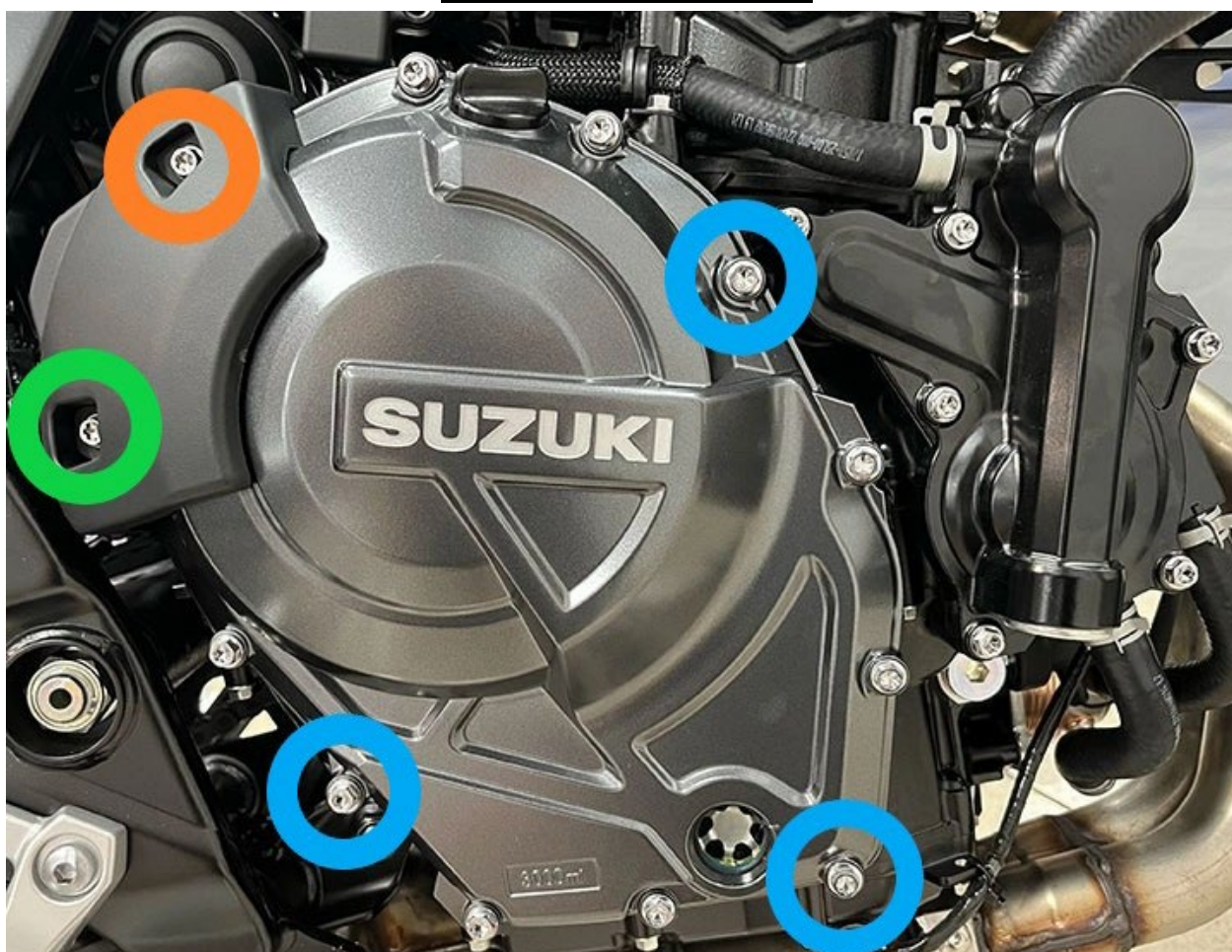


<b><u>TOOLS REQUIRED</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen</li> <li>• Clé à cliquet + douille 8mm</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

### **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	ECC0385R PROTECTION R&G AVEC ENTRETOISES PRÉ INSTALLÉES	1
ARTICLE 2	M6 x 1.00 x 40mm BOULONS	4

### **PHOTO DE MONTAGE**



R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



## **NOTICE DE MONTAGE**

Veuillez-vous assurer que le moteur soit froid avant de procéder au montage du couvercle R&G.

- Assurez-vous que les entretoises filetées pré-installées dans le boîtier soient serrées à la main contre l'intérieur du couvercle du carter moteur ECC0385R.
- Retirez le bouchon de remplissage d'huile.
- Retirez les cinq boulons du carter moteur entourés ci-dessus sur la photo de montage.
- Une fois retirés, placez les boulons entourés en bleu dans l'emplacement des boulons entourés en vert, cela est dû au retrait du couvercle d'origine.
- Maintenez le couvercle sans serrer sur le boîtier pour aider à identifier les bons trous. **NE RETIREZ PAS TOUS LES BOULONS DU BOÎTIER.**
- Présentez le couvercle R&G au moteur et installez-le soigneusement sur le carter moteur. Assurez-vous que les quatre trous des boulons R&G soient alignés avec les trous du carter moteur, puis poussez aussi loin que possible.
- Avec une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT.**

### **Note :**

- Pour éviter de fausser le filetage, appliquez une pression vers l'avant sur la tête du boulon tout en le faisant tourner dans le sens inverse des aiguilles d'une montre, en écoutant et en sentant un clic, puis commencez à serrer le boulon.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/pi) pour serrer complètement chaque boulon.
- Si vous ressentez une résistance pendant l'étape de serrage, ne continuez pas, retirez le boulon et vérifiez que les filetages ne soient pas endommagés.
- Il est conseillé de vérifier régulièrement le serrage des boulons de montage, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE : pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE LES UTILISEZ PAS CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DU COUVERCLE.
- Vérifiez que tous les composants soient bien fixés et que tous les boulons soient bien serrés avant de rouler. ***R&G décline toute responsabilité si les procédures et les réglages de couple ci-dessus ne sont pas respectés.***

ISSUE 1 – 03/09/2024 (JH)

### **CONSUMER NOTICE**

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

### **R&G RACING RETURNS POLICY (NON-FAULTY GOODS)**

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.