



**FITTING INSTRUCTIONS FOR ECC0308 LHS ENGINE CASE COVER
FOR BMW S1000XR 2020-**



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys to include 5mm A/F. <ul style="list-style-type: none"> • 8mm Socket and wrench. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED (ECC0308)	1
ITEM 2	M6 x 45mm LONG CAP HEAD BOLT	3



PICTURE 1



FITTING INSTRUCTIONS

- Please ensure the engine is cold before proceeding with the fitment of the R&G engine case cover.
- Remove the three bolts arrowed in picture 1, hold the cover up to the casing to identify the correct bolts. **DO NOT REMOVE ALL THE ENGINE CASE BOLTS.**
- Offer the R&G cover up to the engine case and carefully fit over the casing. Please ensure that the three bolt holes in the cover are aligned with the holes in the engine case and then push on as far as it will go.
- Fit the specified bolts through the cover and into the engine case (please see picture 1).
- Using a 5mm Allen key or socket bit tighten the bolts evenly to pull the cover into position. **DO NOT FULLY TIGHTEN AT THIS STAGE.**
- Finally use a torque wrench set at 10 N/m (7lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts after the first heat cycle and then on a regular basis i.e. - when cleaning or once a month.
- NOTE: - For the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedures and torque setting are not followed.

ISSUE 1 13/05/2021 (NSY)

CONSUMER NOTICE

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage

R&G

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



NOTICE DE MONTAGE POUR ECC0308 PROTECTION CARTER
MOTEUR CÔTÉ GAUCHE
POUR BMW S1000XR 2020-



PHOTO A

CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES
INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES
SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ
UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS
NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS
SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

WWW.RG-RACING.COM

R&G

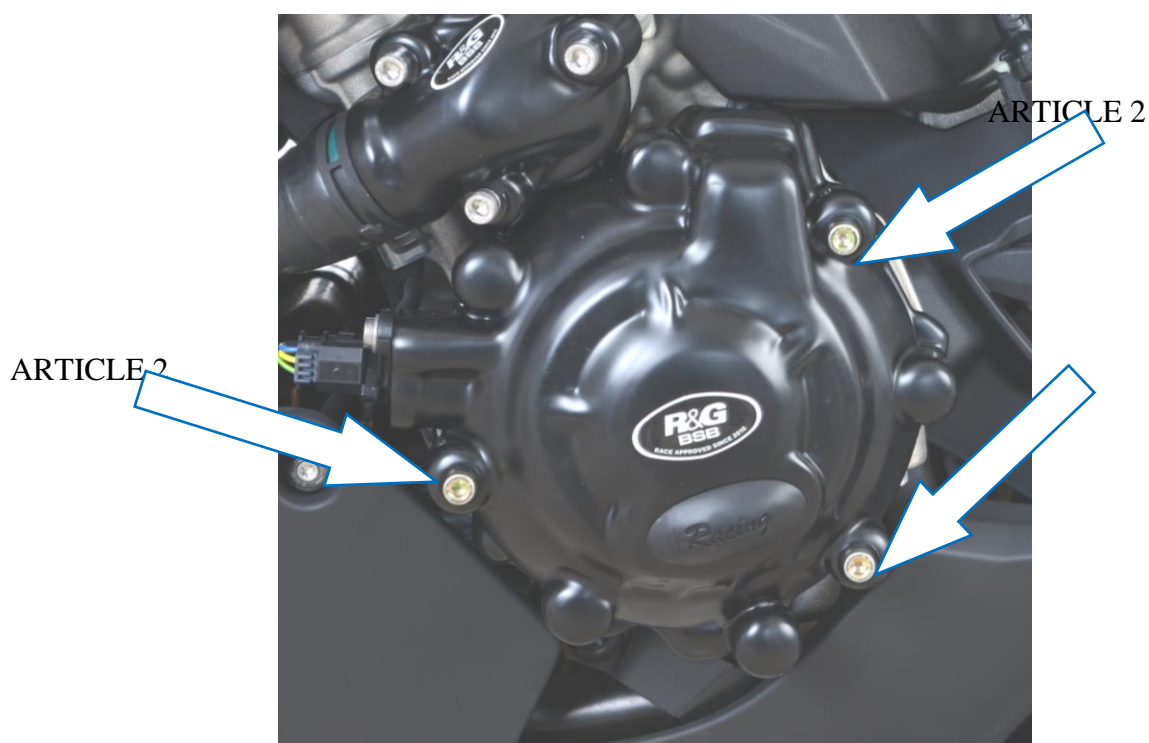
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen 5mm. • Clé à cliquet + douille 8mm. • Clé dynamométrique. 	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	R&G PROTECTION CARTER MOTEUR INCLUANT DES ENTRETOISES (ECC0308)	1
ARTICLE 2	M6 x 45mm BOULON	3



R&G



PHOTO 1

NOTICE DE MONTAGE

- Veuillez vous assurer que le moteur soit froid avant de procéder au montage du couvercle du carter moteur R&G.
- Retirez les trois boulons indiqués par la flèche sur la photo 1, maintenez le couvercle contre le boîtier pour identifier les boulons appropriés. **NE RETIREZ PAS TOUS LES BOULONS DU CARTER MOTEUR.**
- Placez le couvercle R&G sur le carter moteur et placez-le soigneusement sur le carter. Veuillez vous assurer que les trois trous de boulon dans le couvercle soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Insérez les boulons spécifiés à travers le couvercle et dans le carter du moteur (voir photo 1).
- À l'aide d'une clé Allen de 5 mm ou d'un embout à douille, serrez les boulons uniformément pour mettre le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT À CETTE ÉTAPE.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N / m (7lb / ft) pour serrer complètement.
- Il est suggéré de vérifier le serrage des boulons de montage après le premier cycle de chauffage, puis régulièrement, c'est-à-dire lors du nettoyage ou une fois par mois
- NOTE: pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- **ÉVITEZ LES PRODUITS CHIMIQUES NOCIFES. EN CAS DE DOUTE NE PAS UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.**
- R&G décline toute responsabilité si la procédure et les réglages de couple ci-dessus ne sont pas respectés

ISSUE 1 13/05/2021 (NSY)

CONSUMER NOTICE

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

R&G

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.